

MAINTENANCE PROCEDURES

Micro Feed Trip Assembly and Quill Removal

1. Remove screw "A" and ball reverse lever "B", Figure 3.6.
2. Remove retaining ring "C", screw "D" and arm "E".
3. Thread shaft "F" through micro nuts and remove.
4. Remove screw "G" and stop "H".
5. Remove quill.
6. Clean all areas, oil liberally and reassemble.
7. Check correct operation of micro feed trip assembly together with feed trip linkage as per feed tripping adjustment (see Figure 3.8).

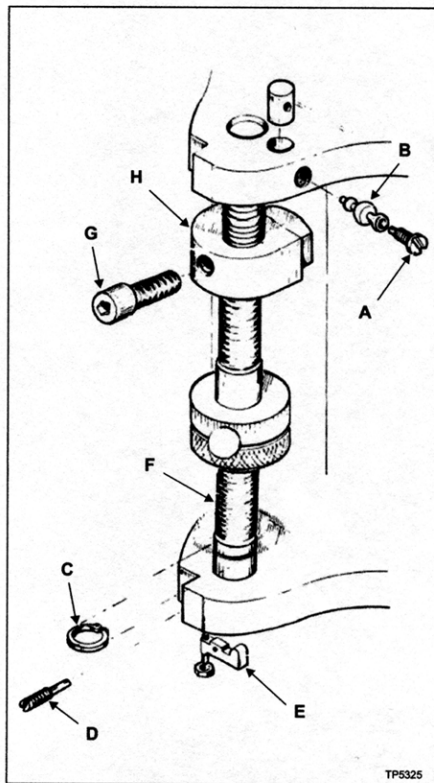


Figure 3.6 - Micro Feed Trip Assembly and Quill Removal