

ADJUSTMENT OF TABLE GIB. The table is provided with a full length tapered gib (#43 page 26) in the saddle, and an adjusting screw on the left side. To take up gib, tighten gib adjusting screw (#41 page 26) slightly and repeat until a slight drag is felt when moving the table by hand.

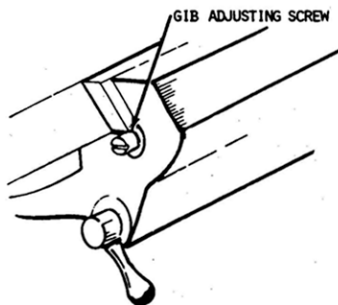


Figure 6. Saddle/Table Gib.

ADJUSTMENT OF SADDLE AND KNEE GIBS. A tapered gib (#49 page 26) is used for adjusting the saddle bearing on the knee. This forms a guide for the saddle. To tighten gib, the same principal as described above is used; however, the chip wiper has to be removed first.

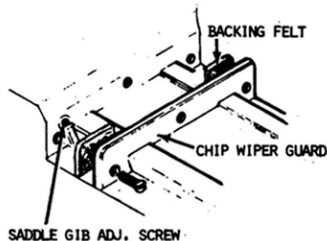


Figure 7. Saddle-Knee Gib

ADJUSTMENT OF KNEE GIB. Remove chip wiper and adjust screw until smooth movement is attained.

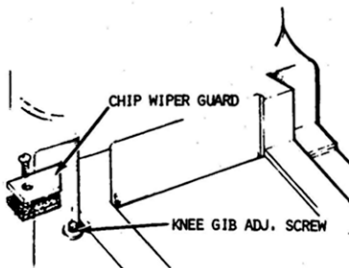


Figure 8. Knee-Column Gib